



**Club Access Joggers**

Name	Club Access Joggers
Style No.	CA002
Description	Joggers made with durability and accessibility in mind to accommodate lower limb amputees.
Division	AM475 - SU2021
Season	SU2021
Year	2021-2022
Size Scale	<b>M</b> -Sample size
	<input type="checkbox"/> XS <input type="checkbox"/> S <input checked="" type="checkbox"/> M <input type="checkbox"/> L <input type="checkbox"/> XL
AM475 ONLY - Student Name	Colin Humphreys
Factory	To Be Determined
COO	Vietnam
Main Fabric	Cotton
New/Carryover	New Style
Style Status	In Development
Sample Development Status	1st Sample
MSRP	79.97
Target Cost	24.87
Target Margin (%)	40
MOQ	3000
Leadtime	90 Days
Created by/Author	06-10-2021 Colin Humphreys chumps@rams.colostate.edu



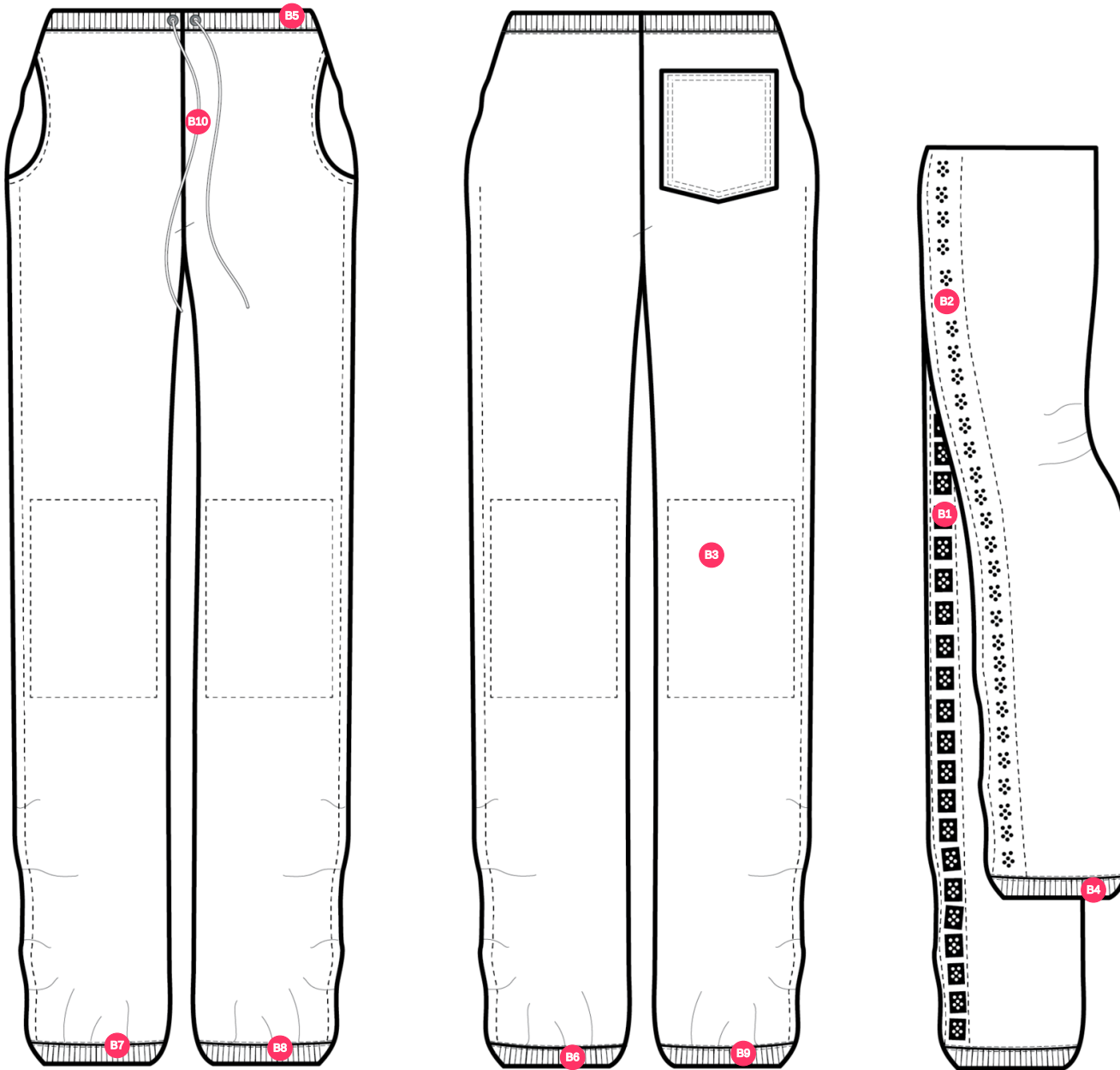
● Papyrus J  
Custom Code: 11-0107 TCX  
Jogger Colorway Backbone\_Colorway A Copy 2\_2



● Pirate Black J  
Custom Code: 19-4305 TCX  
Jogger Colorway Backbone\_Colorway A\_0



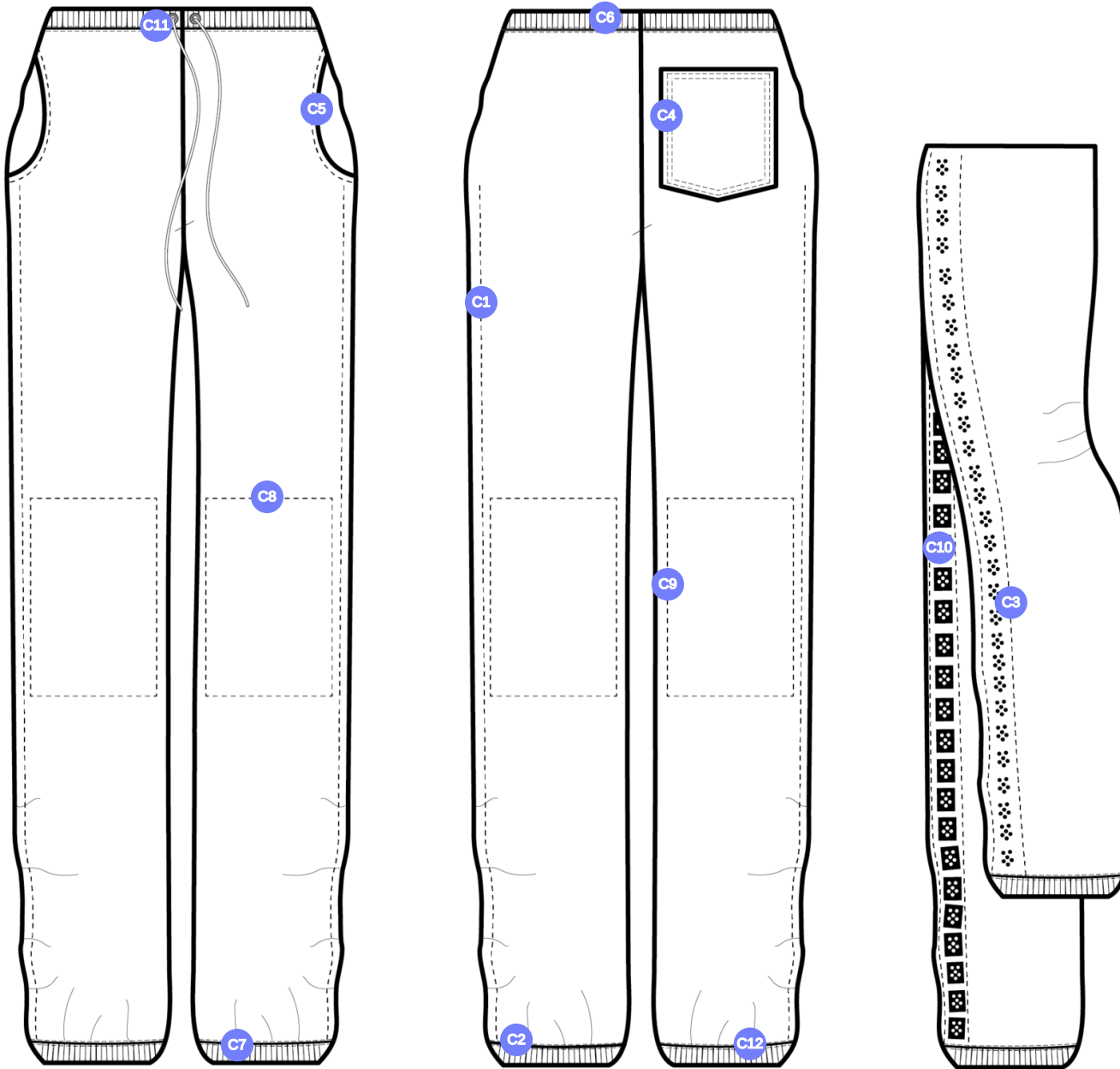
● Emperador J  
Custom Code: 18-1028 TCX  
Jogger Colorway Backbone\_Colorway A Copy 1\_1



Joggers (copy)

Components (10)

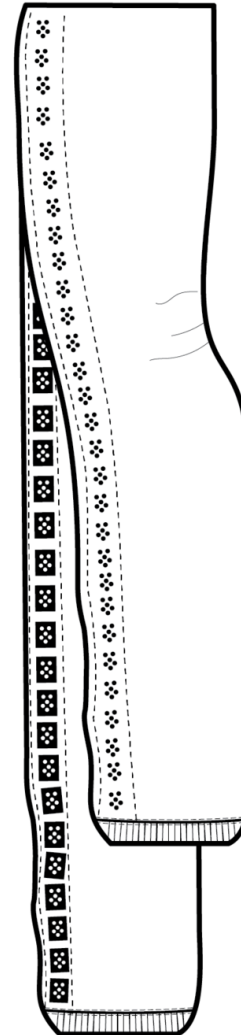
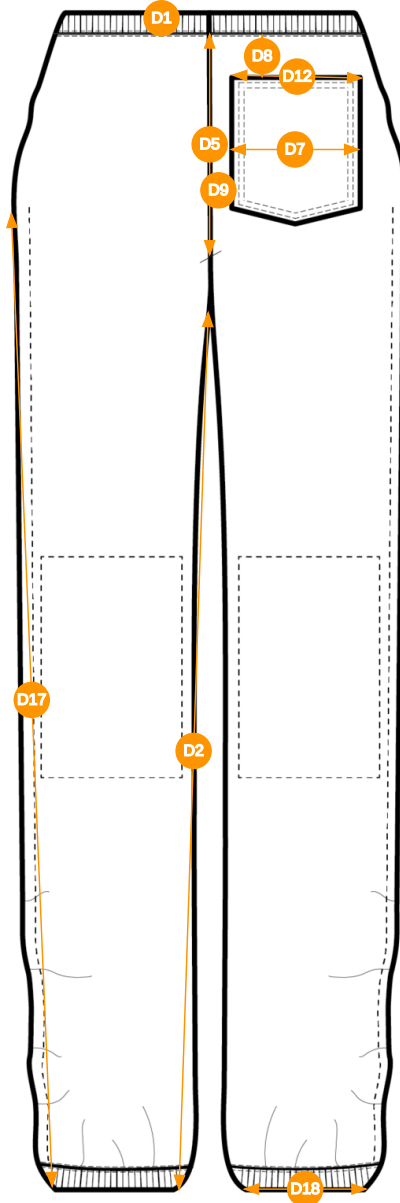
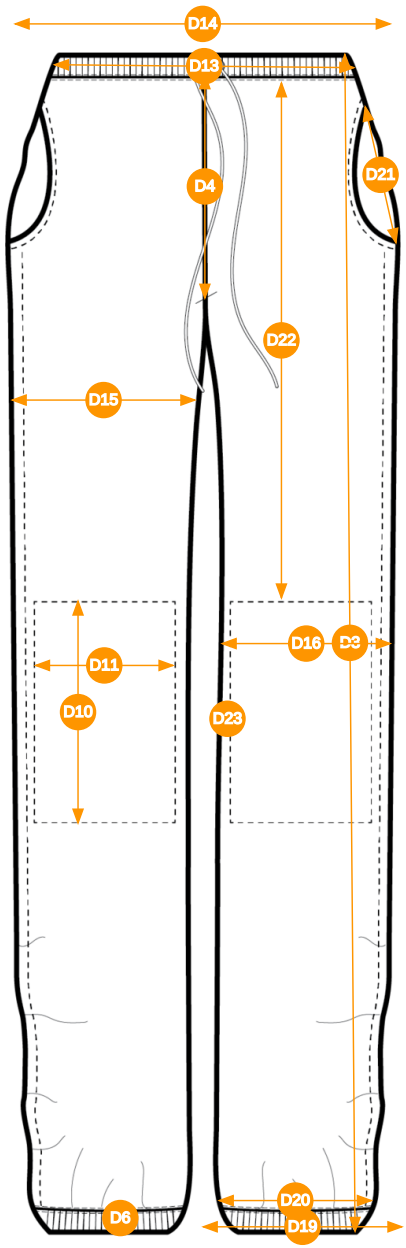
- B1** Morito Block Tape CA
- B2** Morito Block Tape CA
- B3** Nylon Lightweight Ripstop - Colin
- B4** 1" Elastic
- B5** Rib Knit Cuff - Colin
- B6** Rib Knit Cuff - Colin
- B7** Rib Knit Cuff - Colin
- B8** Rib Knit Cuff - Colin
- B9** Rib Knit Cuff - Colin
- B10** Drawstring - Colin



Joggers (copy) (copy)

Construction Details (12)

- C1** 1/8" 301 Lockstitch
- C2** 1/4" 301 Lockstitch
- C3** 1/8" 301 Lockstitch
- C4** 406 Coverstitch
- C5** Pant Pocket Opening
- C6** Seam Type EFr
- C7** Seam Type EFr
- C8** Seam Type LSA
- C9** Seam Type LSA
- C10** Seam Type LSA
- C11** 406 Coverstitch
- C12** 406 Coverstitch


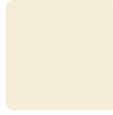


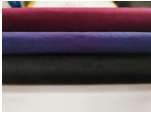
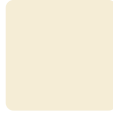



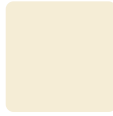



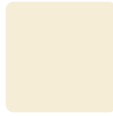




Points of measure (23)

- D1** Waistband Depth
- D2** Inseam
- D3** Outseam
- D4** Front Rise
- D5** Back Rise
- D6** Cuff Height Pants
- D7** Applied Pocket Width
- D8** Back Bottom Pocket Vertical
- D9** Back Bottom Pocket Horizontal
- D10** Knee Guard Height
- D11** Knee Guard Width
- D12** Pocket Opening
- D13** Waistband Width (knit)
- D14** Waistband Width, Stretched (knit)
- D15** Thigh Width (knit)
- D16** Knee Width (knit)
- D17** Side Zipper Length
- D18** Leg Opening Width (Knit)
- D19** Leg Opening Width, Stretch (Knit)
- D20** Vented Leg Opening (knit)
- D21** Pocket Opening Within a Seam
- D22** Knee Guard Placement Vertical
- D23** Horizontal Knee Guard Placement



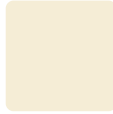











Joggers (copy) (copy) (copy)



THUMBNAIL	COMPONENT	QTY	SUPPLIER	COO	PAPYRUS J CODE: 11-0107 TCX	PIRATE BLACK J CODE: 19-4305 TCX	EMPERADOR J CODE: 18-1028 TCX
<b>FABRIC / BODY</b>							
1	 <p><b>French Terry Cotton - Colin</b>            CODE: FT001            Placement: All over Notes: N/A Status : In Development Content (Fiber Content): 100% Cotton Fabric Width: 60"            Weight (GSM): 285 Finishes: Stain repellant, wrinkle resist, double faced Dye Method: Piece Dyed AM475 -            Student Name: Colin Humphreys</p>	1.16 /yd	To Be Determined	China	 Papyrus J Custom Code: 11-0107 TCX Price: \$3.40	 Pirate Black J Custom Code: 19-4305 TCX Price: \$3.40	 Emperor J Custom Code: 18-1028 TCX Price: \$3.40
2	 <p><b>Nylon Lightweight Ripstop - Colin</b>            CODE: NY001            Placement: sewn under cotton front and back knee Notes: N/A Status : In Development Content (Fiber Content): 100% Nylon Fabric Width: 58" Weight (GSM): 86 Finishes: Silicone coated Dye Method: Piece Dyed AM475 -            Student Name: Colin Humphreys</p>	0.283464 /m	To Be Determined	China	 Papyrus J Custom Code: 11-0107 TCX Price: \$1.72	 Pirate Black J Custom Code: 19-4305 TCX Price: \$1.72	 Emperor J Custom Code: 18-1028 TCX Price: \$1.72
3	 <p><b>Rib Knit Cuff - Colin</b>            CODE: C1            Placement: Waistband and both cuffs at the hem Notes: N/A Status : In Development Content (Fiber Content): 95% Cotton 5% Spandex Weight (GSM): 650 Finishes: N/A Dye Method: Piece Dyed Size: 120 x 16 cm AM475 -            Student Name: Colin Humphreys</p>	2 /Pieces	To Be Determined	China	 Papyrus J Custom Code: 11-0107 TCX Price: \$0.20	 Pirate Black J Custom Code: 19-4305 TCX Price: \$0.20	 Emperor J Custom Code: 18-1028 TCX Price: \$0.20
4	 <p><b>French Terry Cheaper - Colin</b>            CODE: FT2            Placement: All over Notes: N/A Status : In Development Content (Fiber Content): 100% Cotton Fabric Width: 60"            Weight (GSM): 230 Finishes: Shrink resist/ anti-microbial Dye Method: Piece Dyed AM475 - Student Name: Colin Humphreys</p>	1.16 /yd	To Be Determined	China	 Papyrus J Custom Code: 11-0107 TCX Price: \$2.30	 Pirate Black J Custom Code: 19-4305 TCX Price: \$2.30	 Emperor J Custom Code: 18-1028 TCX Price: \$2.30
<b>TRIM</b>							

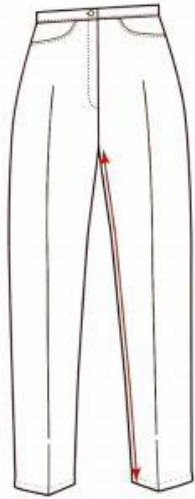




THUMBNAIL	COMPONENT	QTY	SUPPLIER	COO	PAPYRUS J CODE: 11-0107 TCX	PIRATE BLACK J CODE: 19-4305 TCX	EMPERADOR J CODE: 18-1028 TCX
	<b>Fty Supply Thread</b> CODE: zoSG08 Placement: all over Notes: N/A Status : In Development Content (Fiber Content): polyester Finishes: N/A Dye Method: Piece Dyed Size: TBD	1 /kg	SML	USA	- DTM Price: \$0.08	- DTM Price: \$0.08	- DTM Price: \$0.08
	<b>Drawstring - Colin</b> CODE: D1 Placement: Inside of the waistband Notes: N/A Status : In Development Content (Fiber Content): Polyester & Metal Finishes: N/A Dye Method: N/A Size: 6 mm AM475 - Student Name: Colin Humphreys	0.8772 /m	To Be Determined	China	 Papyrus J Custom Code: 11-0107 TCX Price: \$0.08	 Pirate Black J Custom Code: 19-4305 TCX Price: \$0.08	 Emperador J Custom Code: 18-1028 TCX Price: \$0.08
	<b>Elastic - Colin</b> CODE: E1 Placement: Inside of the two cuffs at the bottom of the garment Notes: N/A Status : In Development Content (Fiber Content): Polyester/Cotton Finishes: N/A Dye Method: N/A Size: 0.7 mn AM475 - Student Name: Colin Humphreys	0.3302 /m	To Be Determined	China	 Pirate Black J Custom Code: 19-4305 TCX Price: \$0.03	 Pirate Black J Custom Code: 19-4305 TCX Price: \$0.03	 Pirate Black J Custom Code: 19-4305 TCX Price: \$0.03
	<b>Morito Block Tape CA</b> CODE: MdlAK Placement: Closure of the outseam on the inside of the fabric Notes: N/A Status : In Development Content (Fiber Content): Polyester Weight (GSM): 409 Finishes: OKEO-TEX Dye Method: N/A Size: 21 mm AM475 - Student Name: Colin Humphreys	0.88 /yd	To Be Determined	Hong Kong	 Pirate Black J Custom Code: 19-4305 TCX Price: \$1.95	 Pirate Black J Custom Code: 19-4305 TCX Price: \$1.95	 Pirate Black J Custom Code: 19-4305 TCX Price: \$1.95
<b>LABELS/PACKAGING</b>							
	<b>Recyclable Mailer Poly Bag - Colin</b> CODE: WTKLz Placement: for post production safe transportation Notes: N/A Status : In Development Content (Fiber Content): Polyethaline Finishes: N/A Dye Method: N/A Size: 28 x 28 cm AM475 - Student Name: Colin Humphreys	1 /Pieces	To Be Determined	China	- Recyclable Mailer Poly Bag - Colin-WTKLz n/a Price: \$0.04	- Recyclable Mailer Poly Bag - Colin-WTKLz n/a Price: \$0.04	- Recyclable Mailer Poly Bag - Colin-WTKLz n/a Price: \$0.04

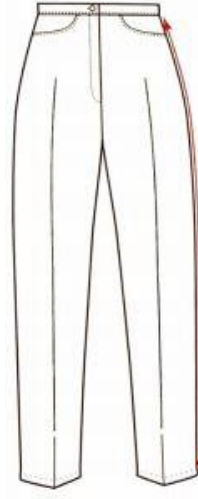


THUMBNAIL	COMPONENT	QTY	SUPPLIER	COO	PAPYRUS J CODE: 11-0107 TCX	PIRATE BLACK J CODE: 19-4305 TCX	EMPERADOR J CODE: 18-1028 TCX
	<b>Recycled Hangtag Colin</b> CODE: HT00 Placement: recycled cardstock hangtag Notes: N/A Status : In Development Content (Fiber Content): Recycled Cardstock Weight (GSM): 150 Finishes: Matte Dye Method: N/A Size: 1.5 x 3 In AM375 - Student Name: Colin Humphreys	1 /Pieces	To Be Determined	China	- Recycled Hangtag Colin- HT00` n/a Price: \$0.08	- Recycled Hangtag Colin- HT00` n/a Price: \$0.08	- Recycled Hangtag Colin- HT00` n/a Price: \$0.08
	<b>Cardboard Box Eco - Colin</b> CODE: B1 Placement: eco friendly box for shipping Notes: N/A Status : In Development Content (Fiber Content): N/A Finishes: N/A Dye Method: N/A Size: 14 x 12 AM475 - Student Name: Colin Humphreys	1 /Pieces	To Be Determined	China	- Cardboard Box Eco - Colin- B1 n/a Price: \$0.3	- Cardboard Box Eco - Colin- B1 n/a Price: \$0.3	- Cardboard Box Eco - Colin- B1 n/a Price: \$0.3
	<b>Lop Fastener - Colin</b> CODE: F1 Placement: Lop fastener for hangtag on CB neck Notes: N/A Status : In Development Content (Fiber Content): Plastic Finishes: N/A Dye Method: N/A Size: 2.5 in AM475 - Student Name: Colin Humphreys	1 /Pieces	To Be Determined	China	- Lop Fastener - Colin- F1 n/a Price: \$0.001	- Lop Fastener - Colin- F1 n/a Price: \$0.001	- Lop Fastener - Colin- F1 n/a Price: \$0.001
	<b>Care Label Colin</b> CODE: L001 Placement: Canter back of the waistband Notes: N/A Status : In Development Content (Fiber Content): Polyester Finishes: N/A Dye Method: N/A Size: 3.5 x 10.5 cm	1 /Pieces	To Be Determined	China	- Care Label Colin- L001 n/a Price: \$0.01	- Care Label Colin- L001 n/a Price: \$0.01	- Care Label Colin- L001 n/a Price: \$0.01
	<b>Garment Tag - Colin</b> CODE: T001 Placement: Center back of the waistband over the care label Notes: N/A Status : In Development Content (Fiber Content): Cloth Finishes: straight cut Dye Method: N/A Size: .5 x 1.5 in AM475 - Student Name: Colin Humphreys	1 /Pieces	To Be Determined	China	- Papyrus J Custom Code: 11-0107 TCX Price: \$0.05	- Pirate Black J Custom Code: 19-4305 TCX Price: \$0.05	- Emperador J Custom Code: 18-1028 TCX Price: \$0.05
Components 14					Total \$9.43	Total \$9.43	Total \$9.43



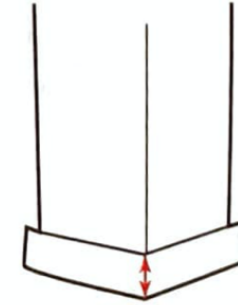
105.

Inseam



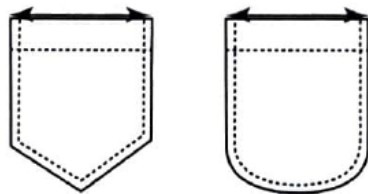
106.

Outseam



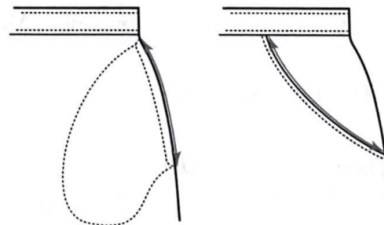
119.

Cuff Height Pants



126.

Applied Pocket Width



127.

Pocket Opening Within A Seam



148e.

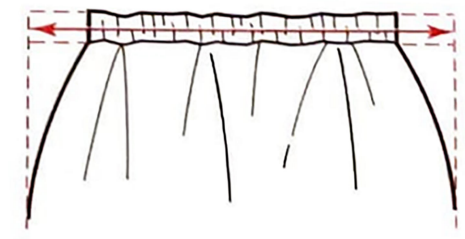
Back Bottom Pocket Vertical



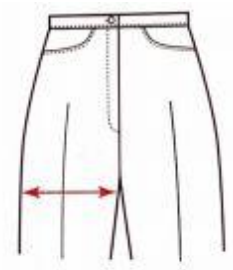
Back Bottom Pocket Horizontal



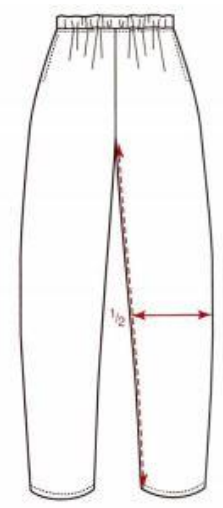
Applied Pocket Height



84.  
Waistband Width, Stretched (Knit)



109.  
Thigh Width (Knit)



111.  
Knee Width (Knit)

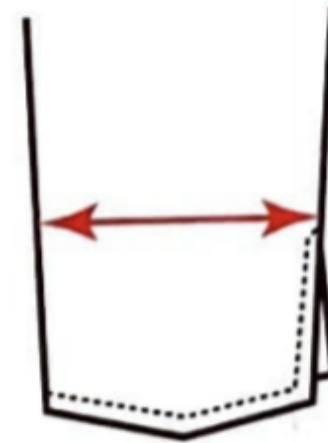


117.  
Leg Opening Width, Stretch (Knit)



113.

Leg Opening Width (Knit)



115.

Vented Leg Opening (Knit)



**Sample Size: M**

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	XS	S	M	L	XL
Waistband Depth	81	Measure from top of waistband edge straight down to bottom of waistband at waistband joining seam. [Note: If waistband is contoured, indicate measurement change on spec sheet.]	false	Full	0 in	0 in	0 in	1 3/8 in	0 in	1/8 in
Inseam	105	Measure from crotch joining seam to bottom of leg opening, following inseam/inner fold	true	Half	3/8 in	-1/4 in	-1/4 in	31 in	1/4 in	1/4 in
Outseam	106	Measure from bottom edge of waistband/seam to bottom of garment along side seam/fold	true	Half	3/8 in	-1/4 in	-1/4 in	39 1/4 in	1/4 in	1/4 in
Front Rise	107	Measure from bottom edge of waistband/seam to crotch joining seam, following curve of front rise seam	false	Full	3/8 in	-3/4 in	-3/4 in	10 1/2 in	3/4 in	3/4 in
Back Rise	108	Measure from bottom edge of waistband/seam to crotch joining seam, following curve of back rise seam.	false	Full	3/8 in	-3/4 in	-3/4 in	14 3/4 in	3/4 in	3/4 in
Cuff Height Pants	119	Measure from top of cuff edge straight down to bottom of cuff fold and leg opening.	true	Half	0 in	0 in	0 in	1 in	0 in	1/8 in
Applied Pocket Width	126	Measure from side of pocket to side of pocket along top edge of pocket (Note: For contoured or irregularly shaped pockets, take a second measurement and indicate point of measure in spec sheet.)	true	Full	0 in	0 in	0 in	6 in	0 in	1/8 in
Pocket Opening Within a Seam	127	Measure from top of pocket to bottom along edge of pocket opening	true	Full	0 in	0 in	0 in	5 1/2 in	0 in	0 in
Back Bottom Pocket Vertical	148E	Measure from waistband/joining seam/edge straight down to top edge of pocket.	false	Full	0 in	0 in	0 in	2 1/2 in	0 in	1/8 in
Back Bottom Pocket Horizontal	148F	Measure from center back straight across to side pocket at top edge.	false	Full	0 in	0 in	0 in	2 1/8 in	0 in	1/8 in
Knee Guard Height	CH4	Knee reinforcement length from bottom seam to top seam on the underside of the fabric	true	Full	1/8 in	-1/4 in	-1/4 in	11 in	1/4 in	1/4 in
Knee Guard Width	CH5	Width of knee reinforcement from edge to edge of the ripstop fabric	true	Full	1/8 in	-1/2 in	-1/2 in	8 1/2 in	1 in	1 in
Applied Pocket Height	125	Measure from top pocket edge down to bottom pocket edge.	true	Full	0 in	0 in	0 in	6 in	0 in	1/8 in
Pocket Opening	010		true	Full	0 in	0 in	0 in	6 1/4 in	0 in	1/4 in
Waistband Width (knit)	82	Measure from side of bottom band to side of bottom band along center of band, following natural contour of waistband.	false	Half	1/2 in	-2 in	-2 in	15 3/4 in	2 in	2 in
Waistband Width, Stretched (knit)	84	Measure from side of bottom band to side of bottom band straight across center of band in a fully extended position.	false	Half	3/8 in	-1/2 in	-1/2 in	19 in	1/2 in	1/2 in
Thigh Width (knit)	109	Measure from pant leg edge/seam to pant leg edge/seam straight across pant leg @ 1" below crotch and parallel to leg opening	false	Half	1/4 in	-1/2 in	-1/2 in	13 in	1/2 in	1/2 in
Knee Width (knit)	111	Measure from pant leg edge/seam to pant leg edge/seam @ a point 1/2 of the inseam and parallel to leg opening	false	Half	1/4 in	-1/2 in	-1/2 in	9 1/2 in	1 in	1 in
Leg Opening Width, Stretch (Knit)	117	Measure from pant leg edge/seam to pant leg edge/seam straight across bottom edge of leg opening in a fully extended position.	true	Half	0 in	-1/4 in	-1/4 in	8 in	3/8 in	3/8 in
Side Zipper Length	Ch005	Measure from top of the zipper on the outseam to the bottom of the zipper	true	Full	3/8 in	-1/4 in	-1/4 in	34 in	1/4 in	1/4 in



Leg Opening Width (Knit)	113	Measure from pant leg edge/seam to pant leg edge/seam straight across bottom edge of leg opening. (Note: If leg opening is contoured, follow contour and indicate measurement change on spec sheet.)	true	Half	1/8 in	-1/4 in	-1/4 in	6 1/4 in	1/2 in	1/2 in
Vented Leg Opening (knit)	115	Measure from pant leg edge/seam to pant edge/seam straight across pant leg at top of side vents	true	Half	1/4 in	-1/4 in	-1/4 in	7 in	3/8 in	3/8 in
Knee Guard Placement Vertical	CH-1	Measure from bottom of waistband to top of the knee guard seam	true	Full	1/8 in	0 in	0 in	16 in	0 in	0 in
Horizontal Knee Guard Placement	CH-2	Measure from inseam to closest edge of the knee guard	true	Full	1/8 in	0 in	0 in	1 in	0 in	0 in



**Sample Size: M**

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	XS	S	M	L	XL
Waistband Depth	81	Measure from top of waistband edge straight down to bottom of waistband at waistband joining seam. [Note: If waistband is contoured, indicate measurement change on spec sheet.]	false	Full	0 in	1 3/8 in	1 3/8 in	1 3/8 in	1 3/8 in	1 1/2 in
Inseam	105	Measure from crotch joining seam to bottom of leg opening, following inseam/inner fold	true	Half	3/8 in	30 1/2 in	30 3/4 in	31 in	31 1/4 in	31 1/2 in
Outseam	106	Measure from bottom edge of waistband/seam to bottom of garment along side seam/fold	true	Half	3/8 in	38 3/4 in	39 in	39 1/4 in	39 1/2 in	39 3/4 in
Front Rise	107	Measure from bottom edge of waistband/seam to crotch joining seam, following curve of front rise seam	false	Full	3/8 in	9 in	9 3/4 in	10 1/2 in	11 1/4 in	12 in
Back Rise	108	Measure from bottom edge of waistband/seam to crotch joining seam, following curve of back rise seam.	false	Full	3/8 in	13 1/4 in	14 in	14 3/4 in	15 1/2 in	16 1/4 in
Cuff Height Pants	119	Measure from top of cuff edge straight down to bottom of cuff fold and leg opening.	true	Half	0 in	1 in	1 in	1 in	1 in	1 1/8 in
Applied Pocket Width	126	Measure from side of pocket to side of pocket along top edge of pocket (Note: For contoured or irregularly shaped pockets, take a second measurement and indicate point of measure in spec sheet.)	true	Full	0 in	6 in	6 in	6 in	6 in	6 1/8 in
Pocket Opening Within a Seam	127	Measure from top of pocket to bottom along edge of pocket opening	true	Full	0 in	5 1/2 in	5 1/2 in	5 1/2 in	5 1/2 in	5 1/2 in
Back Bottom Pocket Vertical	148E	Measure from waistband/joining seam/edge straight down to top edge of pocket.	false	Full	0 in	2 1/2 in	2 1/2 in	2 1/2 in	2 1/2 in	2 5/8 in
Back Bottom Pocket Horizontal	148F	Measure from center back straight across to side pocket at top edge.	false	Full	0 in	2 1/8 in	2 1/8 in	2 1/8 in	2 1/8 in	2 1/4 in
Knee Guard Height	CH4	Knee reinforcement length from bottom seam to top seam on the underside of the fabric	true	Full	1/8 in	10 1/2 in	10 3/4 in	11 in	11 1/4 in	11 1/2 in
Knee Guard Width	CH5	Width of knee reinforcement from edge to edge of the ripstop fabric	true	Full	1/8 in	7 1/2 in	8 in	8 1/2 in	9 1/2 in	10 1/2 in
Applied Pocket Height	125	Measure from top pocket edge down to bottom pocket edge.	true	Full	0 in	6 in	6 in	6 in	6 in	6 1/8 in
Pocket Opening	010		true	Full	0 in	6 1/4 in	6 1/4 in	6 1/4 in	6 1/4 in	6 1/2 in
Waistband Width (knit)	82	Measure from side of bottom band to side of bottom band along center of band, following natural contour of waistband.	false	Half	1/2 in	11 3/4 in	13 3/4 in	15 3/4 in	17 3/4 in	19 3/4 in
Waistband Width, Stretched (knit)	84	Measure from side of bottom band to side of bottom band straight across center of band in a fully extended position.	false	Half	3/8 in	18 in	18 1/2 in	19 in	19 1/2 in	20 in
Thigh Width (knit)	109	Measure from pant leg edge/seam to pant leg edge/seam straight across pant leg @ 1" below crotch and parallel to leg opening	false	Half	1/4 in	12 in	12 1/2 in	13 in	13 1/2 in	14 in
Knee Width (knit)	111	Measure from pant leg edge/seam to pant leg edge/seam @ a point 1/2 of the inseam and parallel to leg opening	false	Half	1/4 in	8 1/2 in	9 in	9 1/2 in	10 1/2 in	11 1/2 in





Leg Opening Width, Stretch (Knit)	117	Measure from pant leg edge/seam to pant leg edge/seam straight across bottom edge of leg opening in a fully extended position.	true	Half	0 in	7 1/2 in	7 3/4 in	8 in	8 3/8 in	8 3/4 in
Side Zipper Length	Ch005	Measure from top of the zipper on the outseam to the bottom of the zipper	true	Full	3/8 in	33 1/2 in	33 3/4 in	34 in	34 1/4 in	34 1/2 in
Leg Opening Width (Knit)	113	Measure from pant leg edge/seam to pant leg edge/seam straight across bottom edge of leg opening. (Note: If leg opening is contoured, follow contour and indicate measurement change on spec sheet.)	true	Half	1/8 in	5 3/4 in	6 in	6 1/4 in	6 3/4 in	7 1/4 in
Vented Leg Opening (knit)	115	Measure from pant leg edge/seam to pant edge/seam straight across pant leg at top of side vents	true	Half	1/4 in	6 1/2 in	6 3/4 in	7 in	7 3/8 in	7 3/4 in
Knee Guard Placement Vertical	CH-1	Measure from bottom of waistband to top of the knee guard seam	true	Full	1/8 in	16 in	16 in	16 in	16 in	16 in
Horizontal Knee Guard Placement	CH-2	Measure from inseam to closest edge of the knee guard	true	Full	1/8 in	1 in	1 in	1 in	1 in	1 in